Superior Aluminum columns bring traditional elegance to your project at an affordable price. They are ideal for both new construction and remodeling projects in the commercial and residential markets. Made from sturdy, maintenance-free aluminum, Superior columns ensure a long-term upgrade to your building. Available in four unique styles with a wide variety of caps and bases to choose from, Superior columns complement any facility.

Load-Bearing
- Superior Aluminum columns can be utilized to provide load-bearing support for covered structures such as balconies, walkways, porches, and more!
- The support offered by aluminum columns is immense: a 6" by 8" column can in itself fully load-bearing up to 13,000 pounds, and larger sizes can hold up to 75,000 pounds!
- Superior Aluminum columns combine the load-bearing qualities of aluminum with its aesthetic beauty to add a perfect finishing touch to any project.

Baked-on Paint
All aluminum columns, caps, and bases are supplied with a durable, baked-on finish, in the colors shown below. A mill finish is also available if custom painting is desired.

Superior Aluminum columns combine the load-bearing qualities of aluminum with its aesthetic beauty to create a column that will not rot, split, warp, or rust like other materials.
- Aluminum products require no maintenance.
- These traits ensure aluminum columns create a durable, worry-free addition to any project.

Durability
- Superior utilizes the power of aluminum to create a column that will not rot, split, warp, or rust like other materials.
- Aluminum products require no maintenance.
- These traits ensure aluminum columns create a durable, worry-free addition to any project.

Easy Assembly
- Superior Aluminum columns assemble easily enough for one person to be able to handle.
- Simply cut the column staves to size and lock them into place.
- For regular columns, slip on the cap and base prior to standing upright. For wrap-arounds, simply lock the cap and base after the column has been set.
- Complete instructions are packaged with each column.

Superior columns are available with wrap-around functionality to cover existing structures.
- Utilize wrap-around columns to revitalize a tired look!
- Wrap-around columns come with wrap-together, two-piece puzzle-lock or polymer caps and bases.

SQUARE FLATTED COLUMNS

SQUARE FLOATED COLUMNS

SQUARE PANEL COLUMNS

CAPS AND BASES

- Both round and square columns feature a selection of aluminum caps and bases in four distinct styles, both in one-piece and two-piece wrap-around versions.
- Cost-competitive polymer composite caps and bases are available to fit 6" and 8" diameter columns of all profiles.

Industry’s Largest Range of Sizes
No other manufacturer has a wider selection of aluminum column offerings than Superior Aluminum. This extensive selection guarantees you will find the combination that is just right for your project, be it a typical 6" by 8" column for a residential porch, or a massive column up to 30' high to support a grand entryway.

LOAD-BEARING

- From Polymer Composite caps or bases, 6" and 8" Only
- Two-Piece cap or base
- Full Load-Bearing from 13,000 LBS.
- *Brown is available ONLY for 6" and 8" round fluted and smooth columns and 6" and 8" square columns of all profiles.
- **Baked-on Paint by aluminum columns is available if custom painting is desired.

Superior utilizes the power of aluminum to create a column that will not rot, split, warp, or rust like other materials.
- Inexpensive.
- Beige and white are available in wrap-around. *All square column staves extend through caps and bases.

Circular Cap, Standard Base

Square Fluted Column

Load: 5,600 (8', 10')
8,000 (12', 16')
13,000 (18', 20')
20,000 (24', 30')
40,000 (36', 40')
60,000 (52', 60')
75,000 (68', 80')

Circular Cap, Standard Base

Square Smooth Column

Load: 5,600 (8', 10')
8,000 (12', 16')
13,000 (18', 20')
20,000 (24', 30')
40,000 (36', 40')
60,000 (52', 60')
75,000 (68', 80')

Circular Cap, Standard Base

Square Panel Column

Load: 5,600 (8', 10')
8,000 (12', 16')
13,000 (18', 20')
20,000 (24', 30')
40,000 (36', 40')
60,000 (52', 60')
75,000 (68', 80')

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8,000 (12', 16')
13,000 (18', 20')
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13,000 (18', 20')
20,000 (24', 30')
40,000 (36', 40')
60,000 (52', 60')
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Round Columns – Dimensions & Load Data

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One-Piece Cap or Base

Two-Piece Cap and Base

Note: All square columns contain 4 staves with the exceptions of 4" smooth (1 stave), 4" fluted (2 staves), and 16" panel (8 staves).

Square Columns – Dimensions & Load Data

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Superior products are designed to provide a superior touch to any project.

Square Smooth Columns
Superior Aluminum columns bring traditional elegance to your project at an affordable price. They are ideal for both new construction and remodeling projects in the commercial and residential markets. Made from sturdy, maintenance-free aluminum, Superior columns ensure a long-term upgrade to your building. Available in four unique styles with a wide variety of caps and bases to choose from, Superior columns complement any facility.

Durability
Superior utilizes the power of aluminum to create a column that will not rot, split, warp, or rust like other materials. Aluminum products require no maintenance.

Baked-on Paint
All aluminum columns, caps, and bases are supplied with a durable, baked-on finish, in the colors shown below. A mill finish is also available if custom painting is desired.

Load-Bearing
Superior Aluminum columns can be utilized to provide load-bearing support for covered structures such as balconies, walkways, porches, and more!

The support offered by aluminum columns is immense: a 6" by 8" column can in itself be fully load-bearing up to 13,000 pounds, and larger sizes can hold up to 75,000 pounds!

Superior Aluminum columns combine the load-bearing qualities of aluminum with its aesthetic beauty to add a perfect finishing touch to any project.

Easy Assembly
Superior Aluminum columns are available with wrap-around functionality to cover existing structures.

Wrap-Around
Utilize wrap-around columns to revitalize a tired look!

Wrap-around columns come with snap-together, two-piece puzzle-lock or polymer caps and bases.

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These traits ensure aluminum columns create a durable, worry-free addition to any project.
Series 9000 Heavy Duty Aluminum Railing

Strong, durable, and maintenance-free beauty!

Superior Series 9000 Heavy-Duty Aluminum Railing offers the finest design features available on the market today. The highest quality aluminum alloy extrusions are used to provide maximum strength and support where it is needed most — in your installation.

Superior Heavy-Duty Railing utilizes all the advantages of aluminum: strong, durable, and rust- and corrosion-free. These characteristics make it a practical, sound investment for the budget-minded buyer.

The smart, contemporary design is an added plus. Our unique, no-weld design utilizes simple, cast aluminum fittings or machined openings for a no-hassle, easy installation.

Superior Heavy-Duty Railing can be found wherever clean design and safety are a must. It is an excellent choice for condominiums, apartments, hotels, churches, schools, commercial buildings and homes.

To make our railing even more versatile, decorative columns, inserts, and scrolls are available.

Superior Railing is available in any height. Standard heights include 42" for commercial railing, 36" for residential railing, and 72" for pool railing. Superior railing comes in standard 6' lengths, as well as custom lengths, in 2-line or 1-line styles. Ordering standard 6' lengths reduces lead times and cost.

Concealed Picket Screws

Series 9000 Heavy-Duty Railing features a screw cover to conceal picket screws on top and bottom rail assemblies for a cleaner, more streamlined look.

Smart, decorative finishes add a distinctive touch. Whether baked-on enamel, anodized, or duranodic, these finishes are guaranteed to endure for years of continued service and maintenance-free beauty.

Colors

White
Black
Dark Bronze
anela Anodized
Tan/Wicker
Satin
Almond
Mineral
Satin
Dunk
Anodized
Light Bronze
Brown

Superior 9000 and 9900 Railing meets OSHA, ICC, and ADA criteria.

Railing Style Systems

Superior offers a variety of styles to fit any application.

Interchangeable Top & Bottom Rail

All 903, 902, and 905 top rails are interchangeable. Standard 903 bottom rail can be substituted with 902 top rail. See examples of 9000 Rail below.

Interchangeable Post

All 2" or 2 1/2" square posts can be substituted with a 4" square post.

Finish

9000 Railing (Style A), 902 Top Rail and Square Fluted Columns

9000 Railing (Style B), 905 Top Rail

9900 Railing (Style C), 901 Top Rail

9000 Railing (Style D), 905 Top Rail

Top Rail Selections

901 Top Rail
2 1/2" w x 1 1/4 h

902 Top Rail
2" w x 1 1/4 h

905 Top Rail
2" w x 1 3/8 h

Finish

Smart, decorative finishes add a distinctive touch. Whether baked-on enamel, anodized, or duranodic, these finishes are guaranteed to endure for years of continued service and maintenance-free beauty.

Series 9000 Heavy-Duty Railing

Features 2 1/2" square posts, 3/4" square pickets, and 905 top rail.

Note: All top rail (901, 902, 905), posts (2", 2 1/4", 4"), and pickets (3/4" square, 1 1/4" square, 1 1/2" square) are interchangeable.

Interchangeable Post

A 4" machined post opening is shown above.

In the 9000 rail application above, 4" square posts are used for the end posts and a 2 1/2" square post is used for the crossover post.

www.superioraluminum.com
Series 9000 Heavy Duty Aluminum Railing

Strong, durable, and maintenance-free beauty!

Superior Series 9000 Heavy-Duty Aluminum Railing offers the finest design features available on the market today. The highest quality aluminum alloy extrusions are used to provide maximum strength and support where it is needed most – in your installation.

Superior Heavy-Duty Railing utilizes all the advantages of aluminum: strong, durable, and rust- and corrosion-free. These characteristics make it a practical, sound investment for the budget-minded buyer.

The smart, contemporary design is an added plus. Our unique, no-weld design utilizes simple, cast aluminum fittings or machined openings for a no-hassle, easy installation.

Superior Heavy-Duty Railing can be found wherever clean design and safety are a must. It is an excellent choice for condominiums, apartments, hotels, churches, schools, commercial buildings and homes.

To make our railing even more versatile, decorative columns, inserts, and scrolls are available.

Superior Railing is available in any height. Standard heights include 42” for commercial railing, 36” for residential railing, and 72” for pool railing. Superior railing comes in standard 6’ lengths, as well as custom lengths, in 2-line or 1-line styles. Ordering standard 6’ lengths reduces lead times and cost.

Concealed Picket Screws

Series 9000 Heavy-Duty Railing features a screw cover to conceal picket screws on top and bottom rail assemblies for a cleaner, more streamlined look.

Smart, decorative finishes add a distinctive touch. Whether baked-on enamel, anodized, or duranodic, these finishes are guaranteed to endure for years of continued service and maintenance-free beauty.

Pipes and handrails are available on the market today. The highest quality aluminum alloy extrusions are used to provide maximum strength and support where it is needed most – in your installation.

Superior 9000 and 9900 Railing meets OSHA, ICC, and ADA criteria.

Series 9000

9000 and 9900 Railing

Series 9000 Heavy-Duty Railing features machined post openings on level and ramp railing, eliminating the need for brackets. The result is a clean, rigid design with added strength. If railing is angled horizontally, the angle must be specified so the proper openings can be machined into the post. Swivel brackets are required for step rail applications. The top rail has a 2” wide gripping surface which meets all safety criteria. The machined post openings and assembled sections (standard 6’ length or custom lengths) facilitate quick turn-around and overall savings for the customer.

Superior 9000 and 9900 Railing meets OSHA, ICC, and ADA criteria.

Railing Style Systems

Superior offers a variety of styles to fit any application.

Style A

Standard Top Rail

Finish:

- Smart, decorative finishes add a distinctive touch.
- Whether baked-on enamel, anodized, or duranodic, these finishes are guaranteed to endure for years of continued service and maintenance-free beauty.

Concealed Picket Screws:

- Series 9000 Heavy-Duty Railing features a screw cover to conceal picket screws on top and bottom rail assemblies for a cleaner, more streamlined look.

Top Rail Selections:

- Series 9000
- 9000 Railing (with mtg. brackets)

9000 Railing (Style A), 905 Top Rail

Note: All top rail (901, 902, 905), posts (2”, 2 1/2”, 4”), and pickets (3/4” square, 3/4” x 1 1/2”) are interchangeable.

Interchangeable Top & Bottom Rail

All 901, 902, and 905 top rails are interchangeable. Standard 903 bottom rail can be substituted with 902 top rail. See examples of 9000 Rail below.

Interchangeable Post

All 2” or 2 1/2” square posts can be substituted with a 4” square post.

Interchangeable Top & Bottom Rail

All 901, 902, and 905 top rails are interchangeable. Standard 903 bottom rail can be substituted with 902 top rail. See examples of 9000 Rail below.

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Superior Series 9100 Architectural Aluminum Railing embraces both form and function with its high-style, modern aesthetics, and innovative, sensible design.

Whether your preference is for the bold, dramatic lines, or the practicality of an uninterrupted graspable handrail, Series 9100 is an excellent choice for both residential and commercial applications alike.

Series 9100 utilizes all the advantages of aluminum, where strength, durability, and no-paint maintenance are key. In addition, the highest quality aluminum alloy extrusions are used to provide maximum strength and support where it’s need most – in your installation.

Series 9100 Railing is available in any height. Standard heights include 42” for commercial railing and 36” for residential railing.

Series 9100 Railing can be embedded in concrete, surface mounted, or side-mounted, and is factory-assembled in lengths up to 18’, making for easy, no-hassle installations.

Finishes
Whether baked-on enamel, anodized, or duranodic, the smart decorative finishes are guaranteed to endure for years of continued service and maintenance-free beauty.

Superior Series 2000 Cable Railing is the perfect complement to any architectural design, indoors or out. It adds a truly modern and contemporary feel to any building, and is an excellent choice for settings with a view.

Aluminum cable railings set themselves apart from the numerous stainless steel options on the market by offering a vastly superior visual appeal.

The stainless steel cables combined with aluminum post and rail assemblies make for a strong, durable, and maintenance-free system that will stand out from the crowd and last for a lifetime of use.

The cable is 3/16” x 1x19 Type 316 stainless steel. This type of cable has extremely high tensile strength and is constructed from 19 strands to prevent stretching.

The end and crossover posts are each 2” square. Posts can be surface-mounted, side-mounted, or embedded into concrete. The top rail has a 2” wide gripping surface to meet federal and state codes.

No Bulky Fittings!
When installed, fittings and tensioning devices are hidden inside the post with only the head exposed.

Superior Series 2000 Cable Railing is available in any height. Standard heights include 42” for commercial and 36” for residential.

No Bulky Fittings!
When installed, fittings and tensioning devices are hidden inside the post with only the head exposed.

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The stainless steel cables combined with aluminum post and rail assemblies make for a strong, durable, and maintenance-free system that will stand out from the crowd and last for a lifetime of use.

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The end and crossover posts are each 2” square. Posts can be surface-mounted, side-mounted, or embedded into concrete. The top rail has a 2” wide gripping surface to meet federal and state codes.

No Bulky Fittings!
When installed, fittings and tensioning devices are hidden inside the post with only the head exposed.
Series 9100 Architectural Aluminum Railing

Embracing form and function in a sleek, modern design

Superior Series 9100 Architectural Aluminum Railing embraces both form and function with its high-style, modern aesthetics, and innovative, sensible design.

The sophisticated and refined railing system features a sleek, continuous top rail, concealed fasteners, and seamless transitions around corners, creating a high-end, custom look.

Whether your preference is for the bold, dramatic lines, or the practicality of an uninterrupted graspable handrail, Series 9100 is an excellent choice for both residential and commercial applications alike.

Series 9100 Railing utilizes all the advantages of aluminum, where strength, durability, and no-paint maintenance are key. In addition, the highest quality aluminum alloy extrusions are used to provide maximum strength and support where it’s need most – in your installation.

Series 9100 Railing is available in any height. Standard heights include 42” for commercial railing and 36” for residential railing.

Series 9100 Railing can be embedded in concrete, surface mounted, or side-mounted, and is factory-assembled in lengths up to 18’, making for easy, no-hassle installations.

Finishes

Whether baked-on enamel, anodized, or duranodic, the smart decorative finishes are guaranteed to endure for years of continued service and maintenance-free beauty.

Series 2000 Cable Railing

Modern styling with a virtually unobstructed view!

Superior Series 2000 Cable Railing is the perfect complement to any architectural design, indoors or out. It adds a truly modern and contemporary feel to any building, and is an excellent choice for settings with a view.

Aluminum cable railings set themselves apart from the numerous stainless steel options on the market by offering a vastly superior visual appeal.

The stainless steel cables combined with aluminum post and rail assemblies make a strong, durable, and maintenance-free system that will stand out from the crowd and last for a lifetime of use.

The cable is 3/16” x 1x19 Type 316 stainless steel. This type of cable has extremely high tensile strength and is constructed from 19 strands to prevent stretching.

The end and crossover posts are each 21/2” square. Posts can be surface-mounted, side-mounted, or embedded into concrete. The top rail has a 2” wide gripping surface to meet federal and state codes.

Each cable order includes end posts for tensioning and crossover posts for alignment purposes. Each post has a vertical row of pre-drilled holes, spaced 3” on center, to accommodate fittings or support the cable.

For step railing, the exact degree of slope is needed prior to fabrication so pre-drilled holes can be elongated to accommodate the angle.

Superior Cable Railing is available in any height. Standard heights include 42” for commercial and 36” for residential.

No Bulky Fittings!

When installed, fittings and tensioning devices are hidden inside the post with only the head exposed.

Cable Railing Tool Kit

Each cable order comes with a 3/16” Allen Wrench with socket drive (A), 11 spring clamps (B), a tension gauge (C), and a cable gripping pliers (D).

Continuous Top Rail

Series 9100 Railing features a sleek, continuous top rail, ingeniously designed with concealed fasteners to create a continuous graspable handrail and clean, dramatic lines.

Seamless Rail Transitions

Series 9100 Railing seamlessly transitions around corners, and from horizontal to ramp or step railing sections, all with no interruption to the top rail surface, delivering smooth lines and a modern, upscale look.

Machined Post Openings

Machined post openings receive center and bottom rails, eliminating the need for brackets, which results in a clean, rigid design with added strength.

Rail wedges, located in the underside of the rails will ensure proper insertion of 1” inside the post.

Note: If railing is angled horizontally or vertically, the angle must be specified so proper openings can be machined into the post.

Concealed Hardware

Series 9100 Railing is assembled using concealed fasteners that attach to the inside of the top rail. The fasteners slide inside the posts until the top rail rests in the notched openings.

A railing splice can also be used to connect top rails more than 18’ in length.

Series 9100 Railing is equipped with screw covers, used to conceal picket screws on top and bottom rail assemblies for a clean, streamlined look.

No-Bolted Design

Posts used in the cable rail system include end posts for tensioning and crossover posts for alignment purposes.

Superior Series 2000 Cable Railing is an excellent choice for both residential and commercial applications alike.

Aluminum Railing

Series 9100 Architectural

Custom Corner Transition

Machined Post Opening

360° Corner Transition

Custom Center Transition

Custom Bottom Step Transition

Custom Top Step Transition

90° Center Transition

Series 9100 Railing seamlessly transitions around corners and from horizontal to ramp or step railing.

Finishes

Whether baked-on enamel, anodized, or duranodic, the smart decorative finishes are guaranteed to endure for years of continued service and maintenance-free beauty.

2000 Cable Railing: Double Top Rail with Ring Inserts

2000 Cable Railing

Modern styling with a virtually unobstructed view!

Superior Series 2000 Cable Railing is the perfect complement to any architectural design, indoors or out. It adds a truly modern and contemporary feel to any building, and is an excellent choice for settings with a view.

Aluminum cable railings set themselves apart from the numerous stainless steel options on the market by offering a vastly superior visual appeal.

The stainless steel cables combined with aluminum post and rail assemblies make a strong, durable, and maintenance-free system that will stand out from the crowd and last for a lifetime of use.

The cable is 3/16” x 1x19 Type 316 stainless steel. This type of cable has extremely high tensile strength and is constructed from 19 strands to prevent stretching.

The end and crossover posts are each 21/2” square. Posts can be surface-mounted, side-mounted, or embedded into concrete. The top rail has a 2” wide gripping surface to meet federal and state codes.

Each cable order includes end posts for tensioning and crossover posts for alignment purposes. Each post has a vertical row of pre-drilled holes, spaced 3” on center, to accommodate fittings or support the cable.

For step railing, the exact degree of slope is needed prior to fabrication so pre-drilled holes can be elongated to accommodate the angle.

Superior Cable Railing is available in any height. Standard heights include 42” for commercial and 36” for residential.

No Bulky Fittings!

When installed, fittings and tensioning devices are hidden inside the post with only the head exposed.

Cable Railing Tool Kit

Each cable order comes with a 3/16” Allen Wrench with socket drive (A), 11 spring clamps (B), a tension gauge (C), and a cable gripping pliers (D).

Continuous Top Rail

Series 9100 Railing features a sleek, continuous top rail, ingeniously designed with concealed fasteners to create a continuous graspable handrail and clean, dramatic lines.

Seamless Rail Transitions

Series 9100 Railing seamlessly transitions around corners, and from horizontal to ramp or step railing sections, all with no interruption to the top rail surface, delivering smooth lines and a modern, upscale look.

Machined Post Openings

Machined post openings receive center and bottom rails, eliminating the need for brackets, which results in a clean, rigid design with added strength.

Rail wedges, located in the underside of the rails will ensure proper insertion of 1” inside the post.

Note: If railing is angled horizontally or vertically, the angle must be specified so proper openings can be machined into the post.

Concealed Hardware

Series 9100 Railing is assembled using concealed fasteners that attach to the inside of the top rail. The fasteners slide inside the posts until the top rail rests in the notched openings.

A railing splice can also be used to connect top rails more than 18’ in length.

Series 9100 Railing is equipped with screw covers, used to conceal picket screws on top and bottom rail assemblies for a clean, streamlined look.

No-Bolted Design

Posts used in the cable rail system include end posts for tensioning and crossover posts for alignment purposes.

Superior Series 2000 Cable Railing is an excellent choice for both residential and commercial applications alike.

Aluminum Railing

Series 9100 Architectural

Custom Corner Transition

Machined Post Opening

360° Corner Transition

Custom Center Transition

Custom Bottom Step Transition

Custom Top Step Transition

90° Center Transition

Series 9100 Railing seamlessly transitions around corners and from horizontal to ramp or step railing.

Finishes

Whether baked-on enamel, anodized, or duranodic, the smart decorative finishes are guaranteed to endure for years of continued service and maintenance-free beauty.
Superior Series 500 Pipe Railing is designed to utilize all the advantages of aluminum, where strength, durability, and no-paint maintenance are key. The highest quality aluminum extrusions and castings are used with concealed fasteners to create a clean, contemporary design.

Components are easily assembled without welding by using mechanical fasteners at intersections, and epoxy structural adhesive at splice joints.

Superior Pipe Railing is factory-assembled and made to your exact specifications. Special curves or pipe radii can easily be fabricated to fit your needs. This results in further on-site fabrication savings, and makes a practical sound investment for the budget-minded buyer.

Pre-assembled sections up to 24 feet are shipped to exact job specifications. This allows Superior Aluminum to pass along their years of pipe railing assembly expertise to you.

Posts and top rails for Pipe Railing are assembled to run in continuous lengths, creating a clean, contemporary design. Pipe picket railing is designed in a way that allows for it to run smooth, continuous lengths, creating a clean, contemporary design.

Concealed Fasteners
Concealed fasteners and a non-welded design allow for a smooth surface and create a continuous, contemporary design.

Handrail
In addition to a guardrail system, Series 500 Pipe Railing can also be used in handrail applications. On walls, stairways, or other barriers, pipe handrails can be directly mounted. Additionally, handrail can be mounted to Superior Pipe Picket, Heavy-Duty, Cable, and Architectural Railings.

Code requirements call for guardrails and handrails to be at differing heights in public applications. Due to the compatibility with other product lines, Superior Pipe Handrail allows most Superior systems to comply with these regulations without compromising design or aesthetics.

Finishes
Whether baked-on enamel, anodized, or duranodic, the smart decorative finishes are guaranteed to endure for years of continued service and maintenance-free beauty.

Superior Series 550 Pipe Picket Railing utilizes many of the same components as typical Series 500 Pipe Railing, but with the added aesthetic, structural, and code advantages offered by pickets. Similar to the system's other components, these pipe pickets are made of high quality, maintenance-free aluminum extrusions.

Series 550 Pipe Picket Railing is easily assembled in a non-welded manner, with joints fastened by a combination of mechanical fasteners and epoxy splices, all stylishly concealed. Furthermore, pipe pickets are assembled with a tight drive-in-fit to ensure rigidity.

Pipe picket railing is designed in a way that allows for it to run in smooth, continuous lengths, creating a clean, contemporary design.

Superior Series 550 Pipe Picket Railing makes for a great companion to Series 500 Pipe Handrail. The nature of pipe picket railing allows for it to be classified as a guard rail, which, in conjunction with some properly placed handrails, creates a system that is as beautiful as it is code compliant!

Design Options
Pipe picket railing can be utilized in a large variety of ways. From balconies to entryways to ramps, Series 550 Pipe Picket Railing has a design option that will get the job done right.

Pipe Picket Design Options
Note: Curved pipe picket railing is available for level rail only.

Finishes
Whether baked-on enamel, anodized, or duranodic, the smart decorative finishes are guaranteed to endure for years of continued service and maintenance-free beauty.
Superior Series 500 Pipe Railing is designed to utilize all the advantages of aluminum, where strength, durability, and no-paint maintenance are key. The highest quality aluminum extrusions and castings are used with concealed fasteners to create a clean, contemporary design.

Components are easily assembled without welding by using mechanical fasteners at intersections, and epoxy structural adhesive at splice joints.

Superior Pipe Railing is factory-assembled and made to your exact specifications. Special curves or pipe radii can easily be fabricated to fit your needs. This results in further on-site fabrication savings, and makes a practical sound investment for the budget-minded buyer.

Pre-assembled sections up to 24 feet are shipped to exact job specifications. This allows Superior Aluminum to pass along their years of pipe railing assembly expertise to you.

Posts and top rails for Pipe Railing are assembled to run in continuous lengths. Not only is this system stronger than one with cast tee and cross connections, but it also provides a continuous smooth top rail surface.

Pipe railing is available in standard heights of 32", 36", 42", and 48", as well as custom heights.

**Concealed Fasteners**
Concealed fasteners and a non-welded design allow for a smooth surface and create a continuous, contemporary design.

**Handrail**
In addition to a guardrail system, Series 500 Pipe Railing can also be used in handrail applications. On walls, stairways, or other barriers, pipe handrails can be directly mounted. Additionally, handrail can be mounted to Superior Pipe Picket, Heavy-Duty, Cable, and Architectural Railings.

Code requirements call for guardrails and handrails to be at differing heights in public applications. Due to the compatibility with other product lines, Superior Pipe Handrail allows most Superior systems to comply with these regulations without compromising design or aesthetics.

**Finishes**
Whether baked-on enamel, anodized, or duranodic, the smart decorative finishes are guaranteed to endure for years of continued service and maintenance-free beauty.

Superior Series 550 Pipe Picket Railing utilizes many of the same components as typical Series 500 Pipe Railing, but with the added aesthetic, structural, and code advantages offered by pickets. Similar to the system’s other components, these pipe pickets are made of high quality, maintenance-free aluminum extrusions.

Series 550 Pipe Picket Railing is easily assembled in a non-welded manner, with joints fastened by a combination of mechanical fasteners and epoxy splices, all stylishly concealed. Furthermore, pipe pickets are assembled with a tight drive-in-fit to ensure rigidity.

Pipe picket railing is designed in a way that allows for it to run in smooth, continuous lengths, creating a clean, contemporary design. Pipe picket railing is available in standard heights of 32”, 36”, 42”, and 48”, and other custom heights upon request. These standard sizes act as a guideline to ensure code requirements are met.

**Handrail Compatibility**
Due to their similar components, Series 550 Railing makes for a great companion to Series 500 Pipe Handrail. The nature of pipe picket railing allows for it to be classified as a guard rail, which, in conjunction with some properly placed handrails, creates a system that is as beautiful as it is code compliant!

**Design Options**
Pipe picket railing can be utilized in a large variety of ways. From balconies to entryways to ramps, Series 550 Pipe Picket Railing has a design option that will get the job done right.
Superior Series 7000 Picket Fence can be found where a touch of elegance, function, and security are a must. This maintenance-free fencing is an excellent choice for perimeter and pool fencing, as well as dividers on residential, commercial, institutional, multi-housing, and municipal installations. Superior Picket Fence utilizes all the advantages of aluminum: strong, durable, and rust- and corrosion-free. These characteristics make it a practical, sound investment for the budget-minded buyer.

The smart, contemporary design is an added plus. Our unique, no-weld system utilizes simple, cast aluminum fittings or machined openings for a no-hassle, easy installation. To make our fencing even more versatile, cast aluminum ornaments, inserts, and scrolls are available to mount on top of pickets for a custom decorative appearance.

Superior Picket Fence comes with 2”, 2 1/2”, or 4” square posts and 1/2”, 3/4”, or 1 1/4” square pickets with a formed spear, a cast spear, or a flat top. Options for picket spacing include 3”, 4 1/2”, or 6” centers, as well as custom spacing.

Fencing is also available in any height. Standard heights include 60” and 72”. For heights above 60”, 3 or 4-line styles are recommended. Our unique, no-weld system utilizes standard 6’ lengths reducing lead times and cost.

Superior Picket Fence Design Styles

A unique blend of style and security!

Custom Aluminum Gates Superior manufactures attractive, aluminum gates to any size and design configuration. The durable, all-welded gate construction, coupled with electrostatic painting or anodizing, means years of trouble-free service. Gates can be equipped with standard or custom security locks. Please see our website for example gate configurations.

To order, choose design A, B, C, etc., and specify picket center spacing (3”, 4 1/2”, 6”).

Concealed Picket Screws Series 7000 Fence features a screw cover to conceal picket screws on top and bottom rails as well as a cleaner, more streamlined look.

Series 600 Residential Railing & Columns

Versatile railing and columns for residential use

Superior Series 600 Residential Railing comes complete with options for multiple picket styles, with the ability to utilize straight pickets, twisted pickets, or a combination of straight and twisted to ensure your project fits your style.

Specify Superior Aluminum columns, inserts, and scrolls to add even more versatility to the Series 600 Railing.

Series 600 Residential Railing

Decorative Column Design Options

Each column is available in either a flat or corner design.

To make our fencing even more versatile, cast aluminum ornaments, inserts, and scrolls are available to mount on top of pickets for a custom decorative appearance.

Series 7000 Aluminum Picket Fence

Superior Series 7000 Picket Fence can be found where a touch of elegance, function, and security are a must. This maintenance-free fencing is an excellent choice for perimeter and pool fencing, as well as dividers on residential, commercial, institutional, multi-housing, and municipal installations. Superior Picket Fence utilizes all the advantages of aluminum: strong, durable, and rust- and corrosion-free. These characteristics make it a practical, sound investment for the budget-minded buyer.

The smart, contemporary design is an added plus. Our unique, no-weld system utilizes simple, cast aluminum fittings or machined openings for a no-hassle, easy installation. To make our fencing even more versatile, cast aluminum ornaments, inserts, and scrolls are available to mount on top of pickets for a custom decorative appearance.

Superior Picket Fence comes with 2”, 2 1/2”, or 4” square posts and 1/2”, 3/4”, or 1 1/4” square pickets with a formed spear, a cast spear, or a flat top. Options for picket spacing include 3”, 4 1/2”, or 6” centers, as well as custom spacing.

Fencing is also available in any height. Standard heights include 60” and 72”. For heights above 60”, 3 or 4-line styles are recommended. Our unique, no-weld system utilizes standard 6’ lengths reducing lead times and cost.

Concealed Picket Screws Series 7000 Fence features a screw cover to conceal picket screws on top and bottom rails as well as a cleaner, more streamlined look.

To order, choose design A, B, C, etc., and specify picket center spacing (3”, 4 1/2”, 6”).

Series 600 Residential Railing comes complete with options for multiple picket styles, with the ability to utilize straight pickets, twisted pickets, or a combination of straight and twisted to ensure your project fits your style.

Specify Superior Aluminum columns, inserts, and scrolls to add even more versatility to the Series 600 Railing.
Superior Series 7000 Picket Fence can be found where a touch of elegance, function, and security are a must. This maintenance-free fencing is an excellent choice for perimeter and pool fencing, as well as dividers on residential, commercial, institutional, multi-housing, and municipal installations.

Superior Picket Fence utilizes all the advantages of aluminum: strong, durable, and rust- and corrosion-free. These characteristics make it a practical, sound investment for the budget-minded buyer.

The smart, contemporary design is an added plus. Our unique, no-screw system utilizes simple, cast aluminum fittings or machined openings for a no-hassle, easy installation.

To make our fencing even more versatile, cast aluminum ornaments, inserts, and screws are available to mount on top of posts and on pickets for a custom decorative appearance.

**Series 7000 Aluminum Picket Fence**

A unique blend of style and security!

Superior Picket Fence comes with 2", 2 1/2", or 4" square posts and 4", 4 1/2", or 6" centers, as well as custom spacing.

Superior fencing comes in standard 6' lengths, as well as custom lengths, in 2, 3, or 4-line styles. Order standard 6' lengths reduces lead times and cost.

Fencing is also available in any height. Standard heights include 60" and 72". For heights above 60", 3 or 4-line styles are recommended.

**Concealed Picket Screws**

Series 7000 Fence features a screw cover to conceal picket screws on top and bottom rail assemblies for a cleaner, more streamlined look.

**Custom Aluminum Gates**

Superior manufactures attractive, aluminum gates to any size and design configuration. The durable, all-welded gate construction, coupled with electrostatic painting or anodizing, means years of trouble-free service. Gates can be equipped with standard or custom security locks. Please see our website for example gate configurations.

**Series 600 Railing & Columns**

Superior Series 600 Railing offers complete options for multiple picket styles, with the ability to utilize straight picks, twisted picks, or a combination of straight and twisted to ensure your project fits your style.

**Finishes**

Whether baked-on enamel or anodized, the smart decorative finishes are guaranteed to endure for years of Continued service and maintenance-free beauty.

The prize of Superior Aluminum columns lies in their rugged strength and maintenance-free qualities, forming a dynamic combo to coincide with stunning aesthetic beauty.

**Decorative Column Design Options**

Each column is available in either a flat or corner design.

**Series 600 Residential Railing & Columns**

Versatile railing and columns for residential use

Specify Superior Aluminum columns, inserts, and scrolls to add even more versatility to the Series 600 Railing.
Superior Aluminum takes great pride in our standard product lines, manufacturing each of them to the highest quality specifications. An additional point of pride lies in Superior's ability to make dreams of custom projects a reality.

The team of designers at Superior Aluminum is experienced in taking ideas and putting forth the time and effort needed to turn them into reality. Whether it be adding wood panels and top rails to a pipe railing, adding glass inserts, utilizing special inserts, or an idea still cultivating in the mind of a bold designer, Superior is ready to take on the challenge.

Superior Aluminum

About Superior Aluminum

Founded in 1956 in Youngstown, Ohio, Superior Aluminum began as a window manufacturer before making the switch to aluminum railing in 1960. In 1966, the company was purchased by Tom Francis and Ed Borchers, after which operations were moved to Russia, Ohio, and the business began to thrive. Several site upgrades later, a state-of-the-art manufacturing facility was built in 1996, where manufacturing continues today.

Now in its 3rd generation, Superior is a family-owned-and-operated business, with members of the Francis and Borchers families still involved in day-to-day management. In addition to a network of steadfast, industry-leading suppliers, sister company Francis Manufacturing Co., manufactures all aluminum sand castings, which facilitates an additional layer of quality control and the ability to customize our products. A culture of relationship building, and the core values of honesty and work ethic established by the founders remain prominent cornerstones of the business today.

“I wanted to extend special thanks to the Superior team for all of their assistance in helping me complete my deck on time. The railings were easy to install and absolutely visually stunning!”

“I want to thank Superior for working with us on our courthouse project. Everything fit like a glove when it was installed! I was very impressed with the products, the ease of installation, and the precision of the fit! The name of your company is truly proper, as your product line is Superior!”