

SECTION 05 5213

PIPE AND TUBE RAILING

This specification document contains pink text which serve as notes to the specifier. This text is to use as a reference point and should be deleted, along with this note, upon completion of work.

**** NOTE TO SPECIFIER ** Superior Aluminum Products, Inc.; Pipe and Tube Railing product Series 550. These guide specifications are intended to be used as the basis for developing job specifications and must be edited to fit specific job requirements.**

**This section is based on the products of Superior Aluminum Products, Inc., which is located at:
555 E. Main St.**

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Superior Aluminum's product lines are being continuously improved and refined. When you install our columns, railings, or fence on your property, you can be certain that you are receiving the best possible offering on the market. A key component that sets Superior Aluminum apart from other column, railing, and fence providers is an impeccable record of customer service. From concept design and product selection, to production and delivery, a Superior representative is committed to your satisfaction at every step of the way.

Superior Aluminum employs a team of full time engineers to create CAD drawings of each project. These CAD drawings are followed during manufacturing to create a railing system that ensures a perfect fit for your project, and makes installation simple and efficient while limiting field fabrication.

Superior Aluminum products are designed to meet local, state, and federal building codes, including the Americans with Disabilities Act. Superior columns feature a load-bearing design that will support your structure and keep all parties safe.

Superior Aluminum has been family owned and operated since 1956, now in its 3rd generation of business management. You can be assured that the service you receive from Superior will be second to none, as this longevity is a testament to the dedication and pride we have in our work.

The materials that go into Superior's columns, railings, and fence are sourced from the United States and Canada, as well as recycled content, and the finished products are fabricated and assembled at our manufacturing facility located in Ohio. This means you can be confident in the quality and craftsmanship you receive. This also means that Superior products qualify for LEED MR 4 credits for recycled content and possibly LEED MR5 credit for locally sourced material.

PART 1 GENERAL

1.1 SECTION INCLUDES

**** NOTE TO SPECIFIER ** Delete any paragraphs below not relevant to this project; add others as required.**

- A. Aluminum Pipe and Tube Railing
- B. Stair and ramp guardrails.
- C. Free-standing railings at steps and ramps
- D. Balcony railings and guardrails
- E. Wall mounted and guardrail mounted handrails.

1.2 RELATED SECTIONS

**** NOTE TO SPECIFIER ** Delete any sections below not relevant to this project; add others as required.**

- A. Section 01 3515 – LEED Requirements
- B. Section 03 3000 - Cast-In-Place Concrete: Placement of sleeves cast in concrete.
- C. Section 04 2000 - Unit Masonry: Placement of anchors in masonry
- D. Section 05 5000 - Metal Fabrications: Furnishing of sleeves cast in concrete.
- E. Section 05 5100 - Metal Stairs: Handrails other than those specified in this section
- F. Section 05 7300 – Ornamental Aluminum Railing
- G. Section 07 1300 – Sheet Waterproofing
- H. Section 09 9116 – Gypsum Board Assemblies: Placement of backing plates in stud wall construction

1.3 REFERENCES

**** NOTE TO SPECIFIER ** Delete references from the list below that are not actually required by the text of the edited section.**

- A. ANSI A1264.1 - Safety Requirements for Workplace Floor and Wall Openings, Stairs, and Railing Systems.
- B. ASTM B 211 - Standard Specification for Aluminum and Aluminum-Alloy Bar, Rod, Wire.
- C. ASTM B 247 - Standard Specification for Aluminum and Aluminum Die Forgings, Hand Forgings and rolled Ring Forgings.
- D. ASTM B 429 - Standard Specification for Aluminum-Alloy Extruded Structural Pipe and Tube.
- E. ASTM E 935 - Standard Test Methods for Permanent Metal Railing Systems and Rails for Buildings.

1.4 DESIGN / PERFORMANCE REQUIREMENTS

- A. Comply with requirements of building authorities having jurisdiction in Project location and the following:
 - 1. Handrail Standard: ANSI A1264.1
 - 2. Occupational Safety and Health Administration - 29 CFR 1910.23 - Guarding floor and wall openings.
- B. Structural Performance: Engineer, fabricate, and install handrails, guardrails, and railing systems to withstand, when tested per ASTM E 935, loadings required by applicable building and safety codes but not less than the following:
 - 1. Design Loads: Design to the following requirements. Concentrated and uniform loading need not be applied simultaneously.

**** NOTE TO SPECIFIER ** Edit the following paragraphs as required. Superior railings are typically designed for ICBO loadings of 200 pound concentrated and 50 pound uniform, however railings can be fabricated to meet other code loading conditions. Codes vary in method of application and magnitude of load. Horizontal and vertical concentrated load test of railing systems should be conducted in accordance with ASTM E 935.**

Governing code should be checked for specific requirements. Provide loading requirements if different than that below.

- 2. Uniform load: 50 pounds per foot (74.3 kg/m) applied at the top in any direction.
- 3. Concentrated load: 200 pounds (90.6 kg) applied at the top in any direction.

1.5 SUBMITTALS

- A. Submit under provisions of Section 01 3000 – Administrative Requirements, for submittal procedures
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
 - 1. Preparation instructions and recommendations.
 - 2. Details of material and construction.
 - 3. Storage and handling requirements and recommendations.
 - 4. Installation methods and requirements.
- C. Shop Drawings: Submit shop drawings for fabrication and installation of pipe and tube railings. Include plans, elevations and detail sections. Indicate materials, methods, finishes and types of joinery, fasteners, anchorages and accessory items.
- D. Load Tests: Submit test results from ASTM E 935 conducted on the manufacturer's supplied system indicating compliance with required structural loading.

**** NOTE TO SPECIFIER ** Delete selection samples if colors have already been selected.**

- E. Selection Samples: For each finish product specified, two complete sets of color charts representing manufacturer's full range of available colors and patterns.
- F. Manufacturer's Certificates: Certify products meet or exceed specified requirements.
- G. Closeout Submittals: Provide manufacturer's maintenance instructions that include recommendations for periodic cleaning and maintenance of all components.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Minimum 3 years documented experience producing systems specified in this section.

**** NOTE TO SPECIFIER ** Include a mock-up if the project size and/or quality warrant taking such a precaution. The following is one example of how a mock-up on a large project might be specified. When deciding on the extent of the mock-up, consider all the major different types of work on the project. Note that a mockup will represent an additional cost for the project. Delete if not required.**

- B. Mock-Up: Provide a mock-up for evaluation of surface preparation techniques and application workmanship.
 - 1. Finish areas designated by Architect.
 - 2. Do not proceed with remaining work until workmanship, color, and sheen are approved by Architect.

3. Refinish mock-up area as required to produce acceptable work.
4. Accepted mock-ups shall be comparison standard for remaining Work

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened, properly labeled, original packaging until ready for installation.
- B. Store components to avoid damage from moisture, abrasion, and other construction activities.
- C. Keep handling to a minimum. Exercise caution to avoid damage to factory applied finishes.

1.8 SEQUENCING

- A. Ensure that products of this section are supplied to affected trades in time to prevent interruption of construction progress.

1.9 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.
- B. Field Measurements: Take measurements of actual dimensions where necessary for fit without gaps. Indicate measurements on shop drawings.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturer: Superior Aluminum Products, Inc.; 555 E. Main St., P. O. Box 430, Russia, OH 45363. Phone: 937-526-4065. Fax: 937-526-3904. Email: infor@superioraluminum.com. Web: www.superioraluminum.com.

1. Product: Series 550 Aluminum Pipe Picket Railing

**** NOTE TO SPECIFIER ** Delete one of the following two paragraphs; coordinate with requirements of Division 1 section on product options and substitutions.**

- B. Substitutions: Not permitted.
- C. Requests for substitutions will be considered in accordance with provisions of Section 01 6000 - Product Requirements.

2.2 HORIZONTAL PIPE RAILINGS

**** NOTE TO SPECIFIER ** Series 550 Aluminum Pipe Picket Railing was developed to meet state, local and federal codes. Post spacing shall not exceed 6 feet on center.**

Railings can be manufactured in a manner that fits code requirements in commercial, industrial, or residential settings. Pipe railing can also be manufactured as a strict handrail system, for use directly on a wall (or other existing structure), or in conjunction with either a full pipe guardrail system or full square guardrail system in order to meet code requirements.

- A. Pipe Picket Railing Series 550: 1-1/2 inch Schedule 40 (3.81 cm) pipe with 1.9 inch (4.83 cm) outside diameter run between posts and utilizes concealed fasteners. Pickets are 3/4 inch (1.9 cm) round pipe spaced at 4.5 inch (11.43 cm) on center and run between the top and bottom rail utilizing concealed fasteners. Neither horizontal or vertical components shall be fastened via welding. Top rail shall be continuous through the full length of the system.
- B. Horizontal Pipe Rail
 - 1. Pipe: 1-1/2 inch (3.81 cm) Schedule 40 pipe with 1.9 inch (4.83 cm) outside diameter runs between posts and utilizes concealed fasteners.
 - 2. Top rail shall be continuous through the full length of the system.
- C. Round posts
 - 1. Post: 1-1/2 inch Schedule 40 pipe (3.81 cm) with 1.9 inch (4.83 cm) outside diameter with reinforcement rebar inserts
- D. Vertical Pickets
 - 1. Pipe: 3/4 inch (1.9 cm) round pipe outside diameter runs between top pipe rail and bottom pipe rail utilizing a tight-in-fit

**** NOTE TO SPECIFIER ** Select height required and delete the ones not required.**

- E. Height:
 - 1. Residential: 36 inches (91.44 cm)
 - 2. Commercial: 42 inches (106.68 cm)
 - 3. As indicated on the Drawings

**** NOTE TO SPECIFIER ** Select the design(s) required from the following paragraphs and delete those not required. All design styles are available with as little as 2 horizontal lines of pipe and as many as 8 horizontal lines of pipe.**

- F. Design
 - 1. Straight Rail Design: As indicated
 - 2. Step Rail Design: As indicated

3. Toe-Plate Design: As indicated
4. Radius Design: As indicated
5. As indicated on the Drawing

G. Component Parts:

1. Provide all connecting components and fittings as required.

**** NOTE TO SPECIFIER ** Select base(s) required and delete those not required. A variety of base options are available to fit any installation requirements. Series 550 Railing can be base mounted with heavy-duty bases, side mounted with brackets, or embedded into concrete using an elongated post with a cover flange.**

H. Base: Size to fit the posts specified

1. Heavy-Duty Surface Mount Base
2. Cover Flange for Embedded Posts
3. Side-Mount Corner Base
4. Side-Mount Base
5. As indicated on the Drawings.

**** NOTE TO SPECIFIER ** Series 500 mounted hand rail can be utilized as a standalone handrail structure for a stairway/ramp enclosed by a wall or other similar application. Handrail supplied in matching finish. Mounted handrail can be specified in conjunction with this system in order to meet code requirements: Delete if not required.**

2.3 Hand Rail: Series 500 Mounted Hand Rail:

- A. Pipe: 1-1/2 inch (3.81 cm) Schedule 40 pipe with 1.9 inch (4.83 cm) outside diameter.
- B. Handrail to run continuously throughout the whole length of handrail system.
- C. Mount to wall, railing, or other structure by utilizing mounting plates.
- D. No components shall be fastened via welding.
- E. Handrail will be installed at a height of 34 – 38 inches above ramp surface.
- F. Clearance of a minimum 1 ½” shall exist between the wall or post surface and the handrail.
- G. Top and bottoms of handrail sections that stop at a landing, the handrail shall extend 12 in horizontally beyond the top riser and 12 in. horizontally beyond the bottom tread.

- H. Handrail shall be continuous, without interruption by newel posts or other obstructions.
- I. Handrails shall return to a wall, guard or walking surface

**** NOTE TO SPECIFIER ** Gates can be provided. Other components can be provided different than that below. Contact manufacturer for options. Delete if not required.**

2.4 Gates

- A. Provide swinging gates of type and size indicated on the Drawings. Equip gates with manufacturer's standard as required for complete functional operation.
 - 1. Construction:
 - a. Frame: Welded frame fabricated from post, top rail and bottom rail material.
 - b. Infill: Match the railing design and configuration.
 - 2. Size: As shown on the drawings

- B. Hardware:

**** NOTE TO SPECIFIER ** Other components can be provided different than that below. Contact manufacturer for options.**

- 1. Hinges: Size and type as determined by manufacturer.
 - a. Minimum of two hinges per leaf
- 2. Latch

**** NOTE TO SPECIFIER ** Select Latch required and delete the one not required. Lock Latch, general purpose latch: Magna Latch, magnetic lock used for securing gates. Provide latching requirements if different than that below.**

- a. Lock Latch
- b. Magna Latch

2.5 RAILING MATERIALS

- A. Rail, Post and Pickets: Aluminum extrusions; alloy and temper 6063-T4 or 6063-T6 for rail, posts, and pickets.
 - 1. Pipe: ASTM B 429.
- B. Base Flanges, Anchors, and railing accessories: ASTM B 247.
 - 1. Bases cast from manufacturer's standard A-356-T6, 535, or 713 aluminum alloys or solid extruded 6063 aluminum alloy stock.

2. Base flanges and railing accessories cast from manufacturer's standard 319, A-356, A-356-T6, 535, or 713 aluminum alloys.
 3. Anchorages: Provide anchorage for fastening and complying with applicable Federal standards. All fasteners used in the system shall be aluminum or stainless steel.
- C. Fasteners: Provide anchorage for fastening and complying with applicable Federal standards. Fasteners used in the system shall be aluminum or stainless steel.
- D. Grout: Non-shrink Portland cement-based hydraulic grout, mixed and applied in accordance with manufacturer's instructions; gypsum-based material is not acceptable. Provide formulation that is resistant to erosion from water exposure without needing protection by a sealer or waterproof coating and recommended by manufacturer for exterior use.

2.6 FINISH

**** NOTE TO SPECIFIER ** Select finish required and delete those not required. Custom colors are available, contact the manufacturer for additional information.**

- A. Standard Painted Architectural Coating (AAMA 2603):
1. White
 2. Black
 3. Light Bronze
 4. Dark Bronze
 5. Sandstone
 6. Almond
 7. Tan
 8. Custom colors as selected.
- B. Satin Anodized Finish:
1. 15 Minute: Architectural Clear Anodic Coating, AA-M12C22A21
 2. 60 Minute: Architectural Class I, AA-M12C21A41
 3. Brushed: Architectural Class I, AA-M12C22A41
- C. Duranodic Architectural Hard Coat Anodized Finish, AA-M12C22A42
1. Dark Bronze
 2. Black

3. Custom colors as selected.

2.7 FABRICATION

- A. Tolerances: Verify dimensions on site prior to shop fabrication for proper connection to building structure or substrate.
- B. Components or railing sections shall be fabricated to exact measurements specified through Drawings and field dimensions.
- C. Components or railing sections shall be fabricated at the manufacturing facility in largest practical site delivery sizes.
- D. Pipe cuts shall be square and accurate for minimum joint-gap. Cuts shall be clean and free of chamfer, from deburring, nicks and burrs.
- E. Railings angled horizontally, machine castings to proper angle.
- F. Fabricate railing system to meet step railing requirements; riser and tread dimensions of the steps.
- G. Posts grouted in concrete to have one nominal 1/4 inch (6.0 mm) nominal diameter weep hole, 1/2 inch (12.0 mm) nominal above post collar, in the plane of the rail
- H. Provide components required for anchorage of framing. Fabricate anchors and related components of material and finish as required, or as specifically noted.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared. Fully review the supporting structure and substrate to verify a structurally sound base for anchoring railing system.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.

**** NOTE TO SPECIFIER ** Include the following paragraph and coordinate installation as applicable. Delete if not required.**

- B. Coordinate railing installation with installation of waterproof membrane or coating Specified in Section 07 1300 – Sheet Waterproofing.
- C. Ensure that adjacent surfaces, structures, and finishes are protected from damage by construction activities of this section.

- D. Use wood blocks and padding to prevent damage to railing members and fittings during erection.
- E. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install components plumb and inline, accurately fitted, free of distortion or defects and securely anchored to building structure and/or substrate.
- C. Provide grounds, clips, backing materials, adhesives, brackets, anchors, and accessories necessary for a complete installation.
- D. Expansion Bolt Mounting: Anchor through base plates to concrete substrate.
- E. Sleeve Mounting:
 - 1. Arrange for casting of sleeves or core drill into concrete to provide holes for railing uprights.
 - 2. After setting, fill holes with hydraulic grout; brace members until grout is cured.
- F. Connect railing components in accordance with manufacturer's instructions applicable to the specified system. Tighten all fasteners so that completed railing is rigid and free of play at joints and component attachments.

**** NOTE TO SPECIFIER ** Delete if not required.**

- G. Gates:
 - 1. Install gates and adjust hardware for smooth operation.
 - 2. After installation, test gate. Open and close a minimum of five times. Correct any deficiencies and adjust.
- H. Expansion Joints: Provide expansion joints for continuous spans in excess of 40 feet (12.0 m). Construct joints by deleting structural adhesive from one end of the spliced joint so that it is free to move in or out of the pipe. If a joint is provided every 30 feet (9.0 m), the width of the gap should allow 1/8 inch (3.0 m) expansion for each 40 degrees F (22 degrees C) of expected temperature rise.

3.4 ERECTION TOLERANCES

- A. Install railings plumb and level, securely fastened, with vertical members plumb.
 - 1. Maximum variation from plumb: 1/4 inch (6.0 mm).

2. Maximum misalignment from true position: 1/4 inch (6.0 mm).
3. Maximum misalignment between adjacent separated members: 1/8 inch (3.0 mm).

3.5 CLEANING

- A. Remove dust or other foreign matter from component surfaces; clean finishes in accordance with AAMA 609 and AAMA 610-02.

3.6 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION